



				Parts List		
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1130	2177A 2	END CAP ASSEMBLY, UPPER	1		
2	30	20080	BALL BEARING, UPPER END C	1		
3	25	31305	"O" RING, UPPER END CAP	1		
4	31	33958	BEARING, ROLLER - UPPER EN	1		
5	26	33995	OIL SEAL, UPPER END CAP	1		
6	10	29198	SCREW, UPPER END CAP MOUN	4		
7	15	33903A 1	SHIM, UPPER END CAP TO CRA	AR		
8		33899	CLAMP, HOLD DOWN RING - ST/	2		
9	10	20456	SCREW, HOLD DOWN RING CLA	4		
10	24	27087	SPRING, HOLD DOWN RING CLA	4		
11	838	2504A 2	CYLINDER BLOCK AND CRANKC	1		
12	23	26348	BUSHING, CRANKCASE	2		
13	16	35099	STUD, CARBURETOR MOUNTI	2		
14	16	29988	STUD, CRANKCASE TO DRIVE	2		
15	17	23784	DOWEL PIN, CRANKCASE TO C	2		
16	17	20032	DOWEL PIN, CYLINDER BLOCK	1		
17	16	24886	STUD, CYLINDER BLOCK TO D	2		
18	16	29989	STUD, CYLINDER BLOCK TO D	2		
19	16	37986	STUD, CYLINDER BLOCK TO D	2		
20	22	30139	PLUG, PIPE - WATER PRESSUF	1		
21		33758	COVER, TRANSFER PORT	1		
22	27	33955	GASKET, TRANSFER PORT COVI	1		
23	10	20540	SCREW, TRANSFER PORT COVE	3		
24	10	22040	SCREW, CRANKCASE TO CYLIND	7		
25	10	22039	SCREW, CRANKCASE TO CYLIND	2		
26	10	26066	SCREW, CRANKCASE TO CYLIND	1		
27	11	29250	NUT, CRANKCASE FASTENING S	10		
28	10	27165	SCREW, MAIN BEARING LOCKIN	1		
29	14	20091	TAB WASHER, BEARING LOCKIN	1		
30	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR		
31	1126	2187A 1	END CAP ASSEMBLY, LOWER	1		
32	21	28481A 1	CHECK VALVE ASSEMBLY, LO	1		
33	26	29478	OIL SEAL, LOWER	1		
34	26	29476	OIL SEAL, UPPER	1		
35	30	20080	BALL BEARING, LOWER AND C	1		
36	25	20081	"O" RING, LOWER END CAP	1		
37	10	30225	SCREW, LOWER END CAP MOUN	3		
38	10	21365	SCREW, IDLE STOP - CRANKCAS	1		
39	11	20890	NUT, IDLE STOP SCREW	1		
40		26852	CAP, NYLON - IDLE STOP SCREW	1		
41	27	27949	GASKET, CYLINDER BLOCK TO C	1		